20000 Vision of the second sec





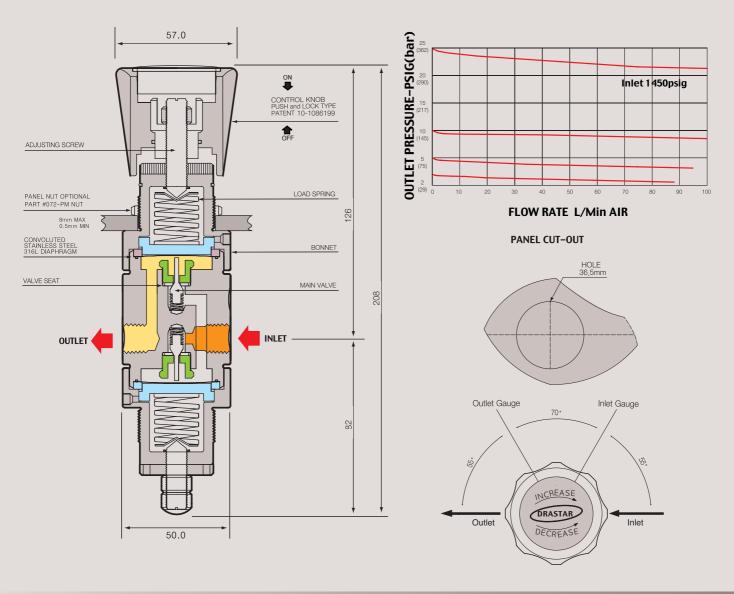
43

tar Co... Lid Body: STS 318 D-NP4-SH



FUNCTIONAL SCHEMATIC

FLOW CHART



2000 SERIES

2000시리즈는 고압가스를 저압에서 안정적으로 사용할 수 있도록 고안된 Two Stage Reducing Regulator 시리즈입니다 본체와 내부의 모든 부품은 Stainless Steel 316L로 이루어져있어 부식성 가스 또는 고순도 가스를 편리하고 안심하게 사용 할 수 있도록 설계하였으며 사용 압력은 Inlet 250bar이며 Outlet 20bar까지 사용하기에 더욱 적합한 제품입니다. 모든 DRASTAR Regulators는 외부적인 진동과 가 스라인의 미세 진동 등으로 인하여 초기 셋팅 값이 스스로 변하는 현상을 완전히 해결한 드라스타 만의 Push and Lock 타입의 조절 손잡 이를 적용하여 사용하기에 더욱 편리합니다. 조절 손잡이를 누르면 셋팅값이 변하는 것을 방지하며, 손잡이를 앞으로 당기면 자유롭게 원하는 압력으로 다시 셋팅 할 수 있는 드라스타 만의 특허 10-1086199출원한 Push and Lock 타입의 레귤레이터 입니다.

2000series Twostage reducing Gas regulators are specially designed to regulate high pressure gas to use in low pressure status. As the product's body and all internal parts

Are made of stainless steel 316L that is strong for corrosiveness and high purity application. Max inlet pressure is 250 bar and outlet pressure can be used upto 20 bar.

DRASTAR regulators are designed and manufactured for easier operation by equipping with the DRASTAR's own developed push and lock type handle which completely prevents theself-change of pre-set value which can be caused by the vibration from outside or minute vibration at the gas pipeline.



You can prevent the self-changing of pre-set value just by pushing the handle and reset thevalue freely by drawing the handle. DRASTAR has created and applied patent for this push and lock system for DRASTAR regulators (patent number 10-1086199)

권장 사항

각 제품들은 최고의 안전성과 쉬운 작동법을 고려하여 제작되었습니다. 그러나 가장 안전하고 효율적인 Regulator 사용을 위해서는 실제사 용 압력을 각각모델의 사용 압력에 25% ~ 75% 이내에서 사용하면 가장 이상적인 압력을 사용할 수 있습니다, 정밀하고 원활한 동작과 제 품의 수명 연장을 위해서는 위의 범위 내에서 사용하기를 적극 권장합니다.

Recommendations

Each product is manufactured since being taken into consideration of the best safety and easy manipulation. However inorder to use the regulator in most safe and effective way, you are recommended to use the actual pressure within the range of its $25\% \sim 75\%$. For making precise, smooth movement and to prolong product life, strongly recommended to make a use within above mentioned range.

SPECIFICATIONS

| Connections | NPT 1/4" Female (inlet, outlet and gauge ports) |
|-------------------------------------|--|
| Maximum Rated Inlet Pressure | 250bar (3500psig) |
| Outlet Pressure Ranges | 0-2bar, 0-5bar, 0-10bar, 0-20bar |
| Design Proof Pressure | 150% of maximum rated pressure |
| certified maximum Inboard Leak Rate | 2x10-8 atm cc/sec Helium |
| Body Materials | 316L Stainless Steel |
| Bonnet Material | Nickel Plated Brass or 316L Stainless Steel (Optional) |
| Diaphragm | 316L Stainless Steel or Hastelloy-C (Optional) |
| Main Valve | 316L Stainless Steel or Hastelloy-C (Optional) |
| Valve Seat | Teflon |
| Operating Temperature | -40℃ to +75℃ |
| Flow Capacity | Cv = 0.06 |
| Decaying Inlet Characteristic | (0.05 change/100psig inlet pressure) |

ORDERING INFORMATION

| 2000 | S • | - 002 - | - NP4 - | - S | н |
|---|--|--|-----------------------------------|--|---|
| BASIS SERIES NUMBER | BODY MATERIAL | OUTLET PRESSURE RANGE | INLET AND OUTLET PORTS SIZE | FLOW CAPACITY | DIAPHRAGM MATERIAL |
| Standard Inlet Pressure 3500PSIG (238 bar) | B = Brass S = Stainless Steel 316L | 002 = 1-2bar 1-29PSIG 005 = 1-5bar 1-75PSIG 010 = 1-10bar 1-145PSIG 025 = 1-25bar 1-360PSIG | NP4 = 1/4″ NPT | $S = Cv \ 0.06$ Standard $O = Cv \ 0.2$ Optional | STS 316L Standard H = Hastelloy-C Optional |



2000 SERIES PART LIST



STANDARD MODEL SERIES

| Item No. | Description | Prat No. | Model Application | |
|----------|------------------------|------------|---|--|
| 01 | Body | 2000-02-01 | 02-01 Stainless Steel 316L body / 02-02 Brass body | |
| 02 | Body O-Ring | 2000-02-00 | All Model Same | |
| 03 | Valve Spring | 2000-04-01 | 04-01 STS 316L / 04-03 Hastelloy-C-22 / 04-04 Monel | |
| 04 | Main Valve | 2000-06-01 | 06-01 STS 316L / 06-03 Hastelloy-C-22 / 06-04 Monel | |
| 05 | Valve Seat | 2000-10-01 | 10-01 PFA / 10-05 Vespel / 10-06 Peek | |
| 06 | Valve Seat Cartridge | 2000-08-01 | 08-01 Stainless Steel 316L / 08-02 Brass | |
| 07 | Locking Screw | 2000-12-01 | All Model Same | |
| 08 | Diaphragm | 2000-16-01 | 16-01 STS 316L / 16-02 Hastelloy C-22 | |
| 09 | Diaphragm Plate | 2000-22-02 | All Model Same | |
| 10 | Back-up Plate | 2000-26-03 | All Model Same | |
| 11 | Back-up Plate O-Ring | 2000-28-01 | All Model Same | |
| 12 | Spring Plate | 2000-30-01 | All Model Same | |
| 13 | Load Spring | 2000-38-01 | 11-01 26psi / 11-02 50psi / 11-03 100psi / 11-05 250psi / 11-07 500psi | |
| 14 | Pivot | 2000-40-01 | All Model Same | |
| 15 | Adjusting Screw | 2000-42-01 | All Model Same | |
| 16 | Bonnet | 2000-44-02 | 02-01 Stainless Steel 316L / 44-02 Brass 1st. 44-03 STS316L 44-04 Brass | |
| 17 | Push & Lock O-Ring | 2000-46-01 | All Model Same | |
| 18 | Panel mount Nut | 2000-48-01 | All Model Same | |
| 19 | Control Knob | 2000-50-01 | 50-01 ABS / 50-04 Aluminum Control knob | |
| 20 | Push & Lock Handle nut | 2000-52-01 | All Model Same | |
| 21 | Locking Nut | 2000-54-01 | All Model Same | |
| 22 | Name Cap | 2000-56-01 | 56-01 ABS | |
| 23 | Name Cap Plate | 2000-58-01 | 59-01 2bar, 59-02 5bar, 59-03 10bar, 59-04 25bar | |
| 24 | 1st Bonnet Locking Nut | 2000- | All Model Same | |
| 25 | 1st Bonnet Cap Nut | 2000- | All Model Same | |